



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4770-043
Job Sheet 178335



Part No: D4770-043

Job Qty: 4 ea

DAG
21
9-89

Part Name: Bar Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/19/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C SHEET 2 IPP REV:A 17.04.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/19/18	0.00	0.00	Start Up Large Fab-3		
100	Cold Saw	4 pcs		6/19/18	0.00	0.00	Cold Saw		JBL
110	Autoweld 1	4 pcs		6/19/18	0.00	0.00	Automated welding		JBL
120	QC	4 pcs		6/19/18	0.00	0.00	QC10		JBL
130	QC	4 pcs		6/19/18	0.00	0.00	QC5		JBL
140	Packaging	4 pcs		6/19/18	0.00	0.00	Packaging3-2		JBL
150	QC21-SA	4 Ea		6/19/18	0.00	0.00	QC21		DAG 21 9-89

Part Op 100 - 1- CUT D4770-3 BLANKS AT 42.0"

Descriptions: 110 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- USE GRINDER TO CHAMFER END AS PER DWG . FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____

140 - LOCATION: WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	14 ft (3.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.250x0.500	14	335	0

Part Specifications

Specifications could not be found.



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Plex 5/30/18 8:38 AM dart.white.jesse

Container No: S081976



Part: D4770-043

Job No: 178335

Serial No/Batch: S081976

Revision:

Inspector:

Exp Date:

Instructions:

htt

Date: 06/18/18

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